





specification when you choose to reconcile  
references in the publish print process.

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The publications listed below form a part of this specification to the  
extent referenced. The publications are referred to within the text by the  
basic designation only.

U.S. AIR FORCE (USAF)

TO 31W3-10-12

(1986) AF Communications Service Standard  
Installation Practices, Outside Plant  
Cable Placement

## 1.2 GENERAL REQUIREMENTS

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NOTE: If Section 26 05 00.00 40 COMMON WORK RESULTS  
FOR ELECTRICAL and Section 26 00 00.00 20 BASIC  
ELECTRICAL MATERIALS AND METHODS are not included in  
the project specification, insert applicable  
requirements therefrom and delete the following  
paragraph.

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Section 26 05 00.00 40 COMMON WORK RESULTS FOR ELECTRICAL and Section  
26 00 00.00 20 BASIC ELECTRICAL MATERIALS AND METHODS apply to work  
specified in this section.

## 1.3 SUBMITTALS

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NOTE: Review Submittal Description (SD) definitions  
in Section 01 33 00 SUBMITTAL PROCEDURES and edit  
the following list to reflect only the submittals  
required for the project. Keep submittals to the  
minimum required for adequate quality control.

A "G" following a submittal item indicates that the  
submittal requires Government approval. Some  
submittals are already marked with a "G". Only  
delete an existing "G" if the submittal item is not  
complex and can be reviewed through the Contractor's  
Quality Control system. Only add a "G" if the  
submittal is sufficiently important or complex in  
context of the project.

For submittals requiring Government approval on Army  
projects, use a code of up to three characters  
within the submittal tags following the "G"  
designation to indicate the approving authority.  
Codes for Army projects using the Resident  
Management System (RMS) are: "AE" for  
Architect-Engineer; "DO" for District Office  
(Engineering Division or other organization in the  
District Office); "AO" for Area Office; "RO" for  
Resident Office; and "PO" for Project Office. Codes  
following the "G" typically are not used for Navy,  
Air Force, and NASA projects.

Choose the first bracketed item for Navy, Air Force  
and NASA projects, or choose the second bracketed  
item for Army projects.

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Government approval is required for submittals with a "G" designation;  
submittals not having a "G" designation are [for Contractor Quality Control  
approval.][for information only. When used, a designation following the  
"G" designation identifies the office that reviews the submittal for the  
Government.] Submit the following in accordance with Section 01 33 00  
SUBMITTAL PROCEDURES:

#### SD-03 Product Data

Submit manufacturer's catalog data for the following items:

Inner Duct  
Duct Seals  
Cable Rack Hooks  
Cable Ties

### PART 2 PRODUCTS

#### 2.1 INNER DUCT

Inner duct must be [Sterling Engineered Products, Inc., Part No. PE5007]  
[\_\_\_\_\_] or equal, and installed in continuous lengths.

Inner duct must be four channels of polyethylene with a nominal 25  
millimeter 1 inch size.

#### 2.2 DUCT SEALS

Duct seal must be [Insta-Foam] [\_\_\_\_\_] or equal. Fire stop sealant must be  
silicon foam [Insta Fire Seal] [\_\_\_\_\_] or equal. Both are manufactured by  
[Insta-Foam Products, Inc., Joliet, Illinois, 60435] [\_\_\_\_\_] or approved  
equal.

#### 2.3 CABLE RACK HOOKS

Provide the necessary cable rack hooks compatible with the existing cable  
racks to support the cable and its associated splice cases in manholes,  
vaults, and terminal rooms. These cable hooks must be hot-dipped  
galvanized, cut from channel steel with rounded top surface 38 millimeter  
1-1/2 inches wide, [A.B. Chance Co. No. 1133] [\_\_\_\_\_] or approved equal.

#### 2.4 CABLE TIES

Cable ties must be PVC material made by [Ty-Rap] [\_\_\_\_\_] or equal.

### PART 3 EXECUTION

#### 3.1 DUCTS AND INNER DUCT

The assigned 100 millimeter 4 inch existing duct or conduits must be  
rodded, cleaned, and tested for alignment in a manner equivalent to that  
specified in TO 31W3-10-12 before pulling in the inner duct. Have a second  
winch line connected to the trailing end of any duct cleaning/aligning

device to facilitate removal in the event such device becomes stuck. Abandoning a stuck cleaning/aligning device in a vacant duct is not allowed under any circumstances.

When immovable objects are encountered in the duct run, items such as duct scoops, pickup, jar hammers and wire brushes must be used with chains and cleaners to clear duct in accordance with TO 31W3-10-12. Mechanical rodding equipment with proper sized cutting tools and water pressure equipment must be used as necessary to clean and align the defective or blocked orangeburg or other duct.

Pull inner duct through existing duct-manholes system in continuous sections. Field measure exact required inner duct lengths. Inner duct must be continuous with no splices, joints, couplings, or connections of any type. Inner duct must be sealed with polyurethane foam, or approved equal and placed between the inner duct and duct. In those inner duct in which cables are placed, also place this material between the cable and the inner duct. Only install one cable in a given inner duct. Trim existing and new unoccupied inner duct leaving 300 millimeter 12 inches exposed in manholes and floor vaults and sealed with urethane foam.

### 3.2 INSTALLATION

The assigned 100 millimeter 4-inch duct must be rodded, cleaned, and tested for alignment in accordance with TO 31W3-10-12, before installing the inner duct. Use mechanical equipment with winch lines at both ends of the section to be rodded to work the line back and forth through the duct. The 100 millimeter 4-inch existing concrete reinforced duct system at KSC does not contain pulling lines and can contain orangeburg material. Some sections could require mechanical rodding equipment with cutting tools and water pressure equipment to clean and align the duct.

### 3.3 CABLE RACK HOOKS

Use cable rack hooks to support and secure the cable. Where the specified method of support is not indicated, use adequate support and fasteners to secure the cable in a stable position.

Provide two cable rack hooks per manhole as a minimum.

### 3.4 CABLE SUPPORT

Where the specific method of support is not indicated, use adequate support and fasteners to secure the cable in a stable position.

### 3.5 CABLE TIES

Cable Ties: Provide the necessary length and width cable ties to properly secure and support the cable, splice cases and associated items.

-- End of Section --